

TAHARA

Model : MSE-55E/54M-AP(E2)

Single layer (Single station / 2 parisons)

Extruder

Screw Diameter	mm	55
Screw L/D		28

Clamping Unit

Max Mold size	Width	mm	380
	Height	mm	370
	Thickness	mm	120 x 2
Mold opening stroke		mm	180
Clamping Force		kN	70
Dry Cycle		sec	1.8
Pitch	2 parisons	mm	170

Machine Dimension

Width	mm	2,350
Depth	mm	3,470
Height	mm	2,530

Energy Consumption

Mold Cooling	L/min	15
Air Consumption	NI/min	500~800

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



This machine is an example.

We'll offer the most suitable blow molding machine according to your request like shape and size of the machine, resin, layer composition and necessary production amount.

TAHARA

Model: MSD-C46A/64MKZ2-AP(C4)

6-layer 4-kind of resin (Double station / 4 parisons)

Extruder

Screw Diameter	mm	65	40	30	30
Screw L/D		28	28	22	22

Clamping Unit

Max Mold size	Width	mm	600
	Height	mm	410
	Thickness	mm	120 x 2
Mold opening stroke		mm	220
Clamping Force		kN	150
Dry Cycle		sec	2.36
Pitch	4 parisons	mm	150

Machine Dimension

Width	mm	5,608
Depth	mm	5,205
Height	mm	3,578

Energy Consumption

Mold Cooling	L/min	45
Air Consumption	NI/min	1,500~2,500

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



This machine is an example.

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