

TAHARA

Model : MFL-C33A/76LJ-A(C1)

3-layer 3-kind of resin (Single station / 1 parison)

Extruder

Screw Diameter	mm	100	65	65
Screw L/D		30	28	28

Clamping Unit

Max Mold size	Width	mm	740
	Height	mm	620
	Thickness	mm	280 x 2
Mold opening stroke		mm	440
Clamping Force		kN	300
Dry Cycle		sec	4.0
Pitch	1 parison	mm	-

Machine Dimension

Width	mm	5,900
Depth	mm	6,390
Height	mm	3,990

Energy Consumption

Mold Cooling	L/min	30
Air Consumption	NI/min	2,000~3,000

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



This machine is an example.

We'll offer the most suitable blow molding machine according to your request like shape and size of the machine, resin, layer composition and necessary production amount.

TAHARA

Model : MF2L-90E/65L2J-A(E1)

Single layer (Single station / 1 parison)

Extruder

Screw Diameter	mm	90
Screw L/D		28

Clamping Unit

Max Mold size	Width	mm	540
	Height	mm	360
	Thickness	mm	295 x 2
Mold opening stroke		mm	490
Clamping Force		kN	350
Dry Cycle		sec	6.0
Pitch	1 parison	mm	-

Machine Dimension

Width	mm	3,663
Depth	mm	6,474
Height	mm	4,236

Energy Consumption

Mold Cooling	L/min	20
Air Consumption	NI/min	2,000~3,000

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



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