

# TAHARA

Model: MB-70E/54M3-AP(E1)

Single layer (Single station / 1 parison)

## Extruder

Screw Diameter	mm	70
Screw L/D		28

## Clamping Unit

Max Mold size	Width	mm	380
	Height	mm	415
	Thickness	mm	120 x 2
Mold opening stroke		mm	220
Clamping Force		kN	120
Dry Cycle		sec	2.18
Pitch	1 parison	mm	-

## Machine Dimension

Width	mm	2,500
Depth	mm	3,855
Height	mm	2,930

## Energy Consumption

Mold Cooling	L/min	15
Air Consumption	NI/min	800~1,500

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



This machine is an example.

We'll offer the most suitable blow molding machine according to your request like shape and size of the machine, resin, layer composition and necessary production amount.

# TAHARA

Model : MBD-70E/54L-AP(E1)

Single layer (Double station / 1 parison)

## Extruder

Screw Diameter	mm	70
Screw L/D		28

## Clamping Unit

Max Mold size	Width	mm	380
	Height	mm	415
	Thickness	mm	150 x 2
Mold opening stroke		mm	250
Clamping Force		kN	120
Dry Cycle		sec	2.3
Pitch	1 parison	mm	-

## Machine Dimension

Width	mm	4,214
Depth	mm	4,680
Height	mm	2,990

## Energy Consumption

Mold Cooling	L/min	20
Air Consumption	NI/min	1,000~2,000

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



This machine is an example.

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